



职业健康安全管理体系认证证书

编号: 01024S10158R5M

兹 证 明

天合石油技术股份有限公司

黑龙江省牡丹江市海林市新华北 1 委 101 号

邮 编: 157100 统一社会信用代码: 91231000790511031X

职业健康安全管理体系符合

GB/T 45001—2020/ISO 45001:2018

《职业健康安全管理体系 要求及使用指南》

该体系适合范围为

钻井工具、取芯工具、固井工具、事故处理工具等
井下工具的生产; 管线阀门(许可证要求产品除外)、
钻井和井上操作设备、螺杆钻具、震击器的设计、
开发和生产及相关活动和场所

本证书有效期自 2024 年 08 月 20 日至 2027 年 09 月 12 日

第一次监督通过

第二次监督

获证组织必须定期接受监督审核通过保持注册资格决定并粘贴标识后此证书继续有效。

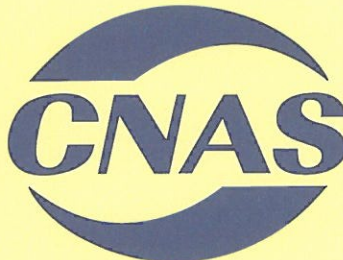
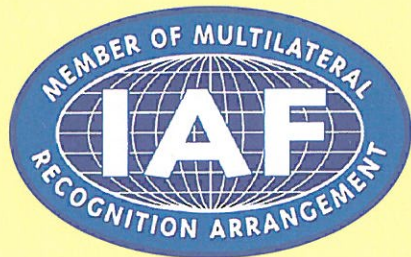
总经理 (签名):

东北认证有限公司



换发证书日期: 2026 年 03 月 12 日

沈阳市沈河区文艺路 21-1 号



中国认可
国际互认
管理体系
MANAGEMENT SYSTEM
CNAS C010-M

证书信息可在国家认证认可监督管理委员会官方网站(www.cnca.gov.cn)及本机构网站(www.nac.com.cn)上查询。
The certificate information can be found on the CNCA official website (www.cnca.gov.cn) and the institution's website (www.nac.com.cn).



CERTIFICATE OF CONFORMITY OF OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM

NO. 01024S10158R5M

This is to certify that the occupational health and safety management system of **TIANHE OIL TECHNOLOGY CO., LTD.**

101 XINHA NORTH FIRST COMMITTEE, HAILIN CITY, MUDANJIANG CITY, HEILONGJIANG PROVINCE
POSTCODE: 157100 UNIFIED SOCIAL CREDIT CODE: 91231000790511031X

Is in conformity with the standard
GB/T 45001—2020/ISO 45001:2018
Occupational health and safety management systems—
Requirements with guidance for use

The scope of activities covered by this certificate are defined as below:
PRODUCTION OF DOWNHOLE TOOLS, DRILLING TOOLS, CEMENTING TOOLS, ACCIDENT HANDLING TOOLS; PIPELINE VALVES (EXCEPT LICENSE REQUIRED PRODUCTS), DRILLING AND WELL OPERATING EQUIPMENT, SCREW DRILLING TOOLS (DOWNHOLE MOTORS), SHOCK TOOLS, AND RELATED ACTIVITIES AND SITES

Term of validity of this certificate: from AUG 20, 2024 to SEP 12, 2027 inclusive

Northeast Audit Co., Ltd.

NO. 21-1 WENYI ROAD, SHENHE DISTRICT, SHENYANG CITY, LIAONING PROVINCE

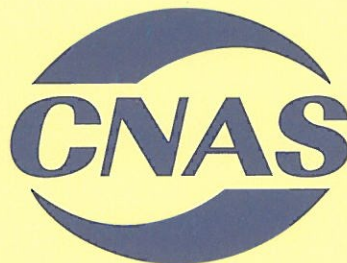
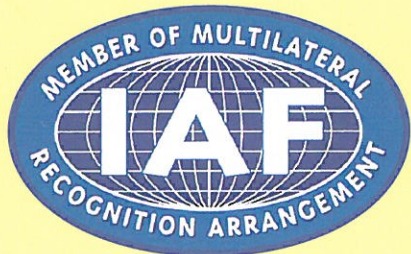
Surveillance(1)

Surveillance(2)

The certified organization must regularly accept the supervision and review and pass the decision to maintain the registration qualification and paste the mark. The certificate will remain valid.

General Manager:

Certificate Issue-Change Date: 03/12/2026



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The certificate information can be found on the CNCA official website (www.cnca.gov.cn) and the institution's website (www.nac.com.cn).



环境管理体系认证证书

编号：01024E10165R5M

兹 证 明

天合石油技术股份有限公司

黑龙江省牡丹江市海林市新华北 1 委 101 号

邮 编：157100 统一社会信用代码：91231000790511031X

环境管理体系符合

GB/T 24001—2016/ISO 14001:2015

《环境管理体系 要求及使用指南》

该体系覆盖范围为

钻井工具、取芯工具、固井工具、事故处理工具等
井下工具的生产；管线阀门（许可证要求产品除外）、
钻井和井上操作设备、螺杆钻具、震击器的设计、
开发和生产及相关活动和场所

本证书有效期自 2024 年 08 月 20 日至 2027 年 09 月 12 日

第一次监督通过

第二次监督

获证组织必须定期接受监督审核通过保持注册资格决定并粘贴标识后此证书继续有效。

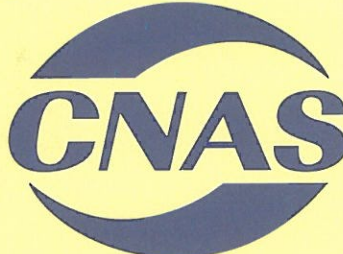
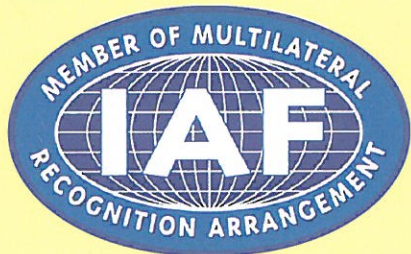
总经理（签名）：

东北认证有限公司



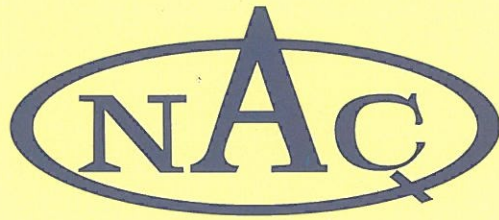
换发证书日期：2026 年 03 月 12 日

沈阳市沈河区文艺路 21-1 号



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The certificate information can be found on the CNCA official website (www.cnca.gov.cn) and the institution's website (www.nac.com.cn).



CERTIFICATE OF CONFORMITY OF ENVIRONMENTAL MANAGEMENT SYSTEM

NO. 01024E10165R5M

This is to certify that the environmental management system of
TIANHE OIL TECHNOLOGY CO., LTD.

101 XINHA NORTH FIRST COMMITTEE, HAILIN CITY, MUDANJIANG CITY, HEILONGJIANG PROVINCE
POSTCODE: 157100 UNIFIED SOCIAL CREDIT CODE: 91231000790511031X

Is in conformity with the standard
GB/T 24001—2016/ISO 14001:2015
Environmental management systems—Requirements
With guidance for use

The Environmental Management System applies in the following area:
PRODUCTION OF DOWNHOLE TOOLS, DRILLING TOOLS, CEMENTING TOOLS, ACCIDENT HANDLING TOOLS;
PIPELINE VALVES (EXCEPT LICENSE REQUIRED PRODUCTS), DRILLING AND WELL OPERATING EQUIPMENT,
SCREW DRILLING TOOLS (DOWNHOLE MOTORS), SHOCK TOOLS, AND RELATED ACTIVITIES AND SITES

Term of validity of this certificate: from AUG 20, 2024 to SEP 12, 2027 inclusive

Northeast Audit Co., Ltd.

NO. 21-1 WENYI ROAD, SHENHE DISTRICT, SHENYANG CITY, LIAONING PROVINCE

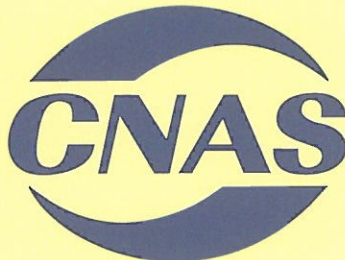
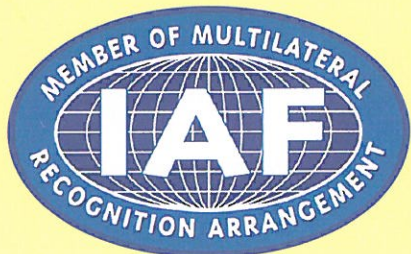
Surveillance(1)

Surveillance(2)

The certified organization must regularly accept the supervision and review and pass the decision to maintain the registration qualification and paste the mark. The certificate will remain valid.

General Manager

Certificate Issue-Change Date: 03/12/2026



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The certificate information can be found on the CNCA official website (www.cnca.gov.cn) and the institution's website (www.nac.com.cn).



质量管理体系认证证书

编号：01025Q10207R2M

兹 证 明

天合石油技术股份有限公司

黑龙江省牡丹江市海林市新华北 1 委 101 号

邮 编：157100 统一社会信用代码：91231000790511031X

质量管理体系符合

GB/T 19001—2016/ISO 9001:2015

《质量管理体系 要求》

该体系覆盖范围为

钻井工具、取芯工具、固井工具、事故处理工具等
井下工具的生产；管线阀门（许可证要求产品除外）、
钻井和井上操作设备、螺杆钻具、震击器的设计、开发和生产

本证书有效期自 2025 年 08 月 26 日至 2028 年 09 月 08 日

第一次监督

第二次监督

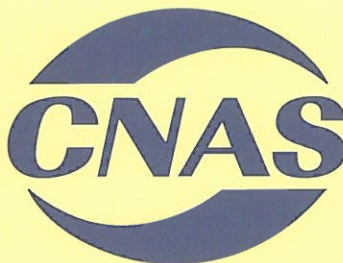
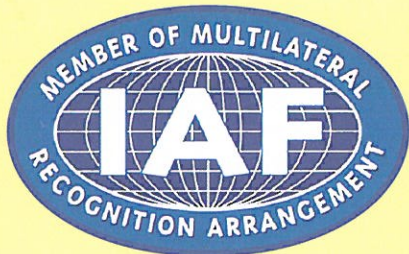
获证组织必须定期接受监督审核通过保持注册资格决定并粘贴标识后此证书继续有效。

总经理（签名）：



换发证书日期：2026 年 03 月 12 日

沈阳市沈河区文艺路 21-1 号



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The certificate information can be found on the CNCA official website (www.cnca.gov.cn) and the institution's website (www.nac.com.cn).



CERTIFICATE OF CONFORMITY OF QUALITY MANAGEMENT SYSTEM

NO. 01025Q10207R2M

This is to certify that the quality management system of
TIANHE OIL TECHNOLOGY CO., LTD.

101 XINHA NORTH FIRST COMMITTEE, HAILIN CITY, MUDANJIANG CITY, HEILONGJIANG PROVINCE

POSTCODE: 157100 UNIFIED SOCIAL CREDIT CODE: 91231000790511031X

Is in conformity with

GB/T 19001—2016/ISO 9001:2015
Quality management systems—Requirements

The scope of activities covered by this certificate are defined below:
PRODUCTION OF DOWNHOLE TOOLS, DRILLING TOOLS, CEMENTING TOOLS, ACCIDENT
HANDLING TOOLS; DESIGN, DEVELOPMENT AND PRODUCTION OF PIPELINE VALVES (EXCEPT
LICENSE REQUIREMENTS), DRILLING AND WELL OPERATION EQUIPMENT,
SCREW DRILLING TOOLS (DOWNHOLE MOTORS) AND SHOCK TOOLS.

Term of validity of this certificate: from AUG 26, 2025 to SEP 08, 2028 inclusive

Northeast Audit Co., Ltd.

NO. 21-1 WENYI ROAD, SHENHE DISTRICT, SHENYANG CITY, LIAONING PROVINCE

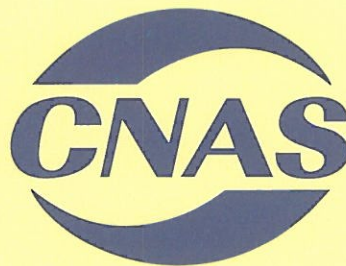
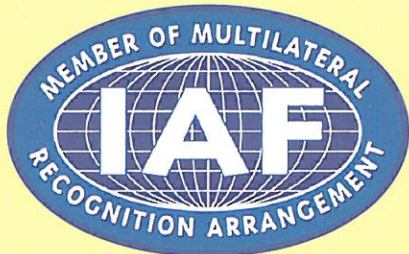
Surveillance(1)

Surveillance(2)

The certified organization must regularly accept the supervision and review and pass the decision to
maintain the registration qualification and paste the mark. The certificate will remain valid.

General Manager

Certificate Issue-Change Date: 03/12/2026



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